

**LOCK
OUT!!**



**TAG
OUT!!**



SAFETY DEPENDS ON YOU!

LOCKOUT / TAGOUT PROCEDURES



**ROEMER
Industries**

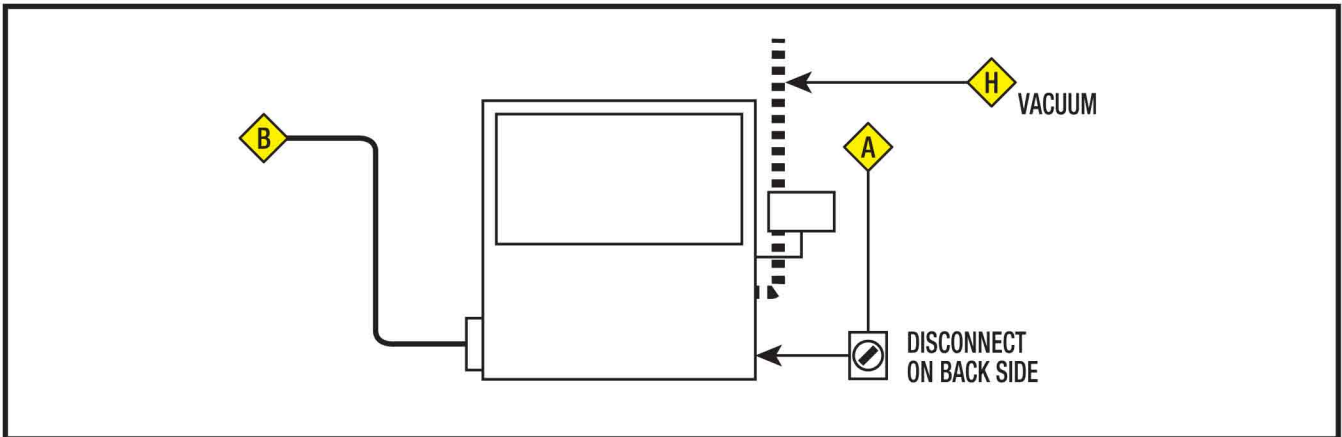
**330-448-2000 EXT. 4
MACHINE #1555**

SEQUENCE OF LOCKOUT

1. Notify affected Employees & Supervisor.
2. Shutdown equipment by the normal shutdown procedure.
3. The authorized Employees are required to perform the lockout in accordance with this procedure. The following items need to be disconnected & locked out:

A ELECTRIC	DISCONNECT AT MACHINE & LOCKOUT HANDLE IN OFF POSITION.	E MECHANICAL	N/A
B PNEUMATICS	DISCONNECT AIR LINE & LOCKOUT LINE IN YELLOW CAN.	F GRAVITY	N/A
C GASES/LIQUIDS	N/A	G STORED	N/A
D HYDRAULICS	N/A	H SUPPLEMENTAL EQUIPMENT	SEE LOCKOUT/TAGOUT INSTRUCTIONS FOR 80-45 VACUUM PUMP

See graphic representation below:



4. Release any stored energy by attempting to restart equipment. After testing, return to the "off" position.
5. Lockout keys are to stay with employee who locked out equipment.

RESTORATION TO NORMAL

1. Remove all tools and repair equipment.
2. Ensure that all guards have been replaced.
3. Verify equipment is in "off" position & remove lockout(s).
4. Remove lockouts from disconnect & air line.
Restore energy.
5. Notify Supervisor that equipment is back in operation.

